

Developing Emergency Management and Response Strategies to Mitigate Major Incidents

Presented By: Elio Stocco

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R4Risk

L14, 222 Kings Way (PO Box 5023) South Melbourne VIC 3205 P: (03) 9268 9700 F: (03) 8678 0650 E: solutions@r4risk.com.au www.r4risk.com.au

- Importance of emergency planning via incident review
- Requirements of an emergency response plan (the Plan)
- Identification of major incidents examined by the Plan
- Develop emergency management strategies
- Preparation of the Plan and scenario-specific contingency pre-plans





Ref: West Fertilizer Company Fire and Explosion – Investigation Report, Final, Report 2013-02-I-TX, U.S. Chemical Safety and Hazard Investigation Board





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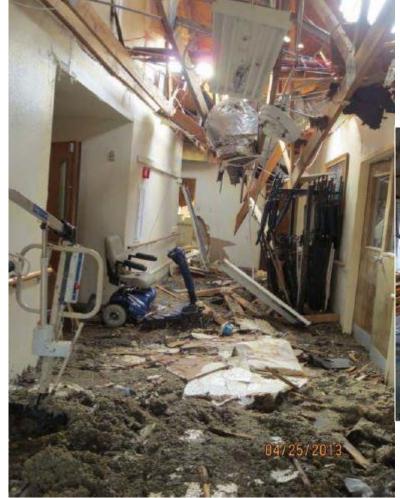




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- Massive explosion at fertilizer storage and distribution facility
- 15 fatalities, including 12 volunteer firefighters
- Emergency planning and response a key issue identified by the CSB
- Required a well-exercised local emergency plan emphasising the need for immediate notification to responders and community at the <u>first sign of fire</u>

RISK MFG Chem

MFG Chemicals Toxic Release: April 12, 2004

- Chemical reactor overheated at a manufacturing plant releasing a highly toxic and flammable allyl alcohol and toxic allyl chloride vapour
- Resulting toxic vapour cloud hospitalised 154 people and forced the evacuation of nearby residents
- A contributing cause to the high number of exposures and injuries was:
 - inadequate emergency response planning by the local government authorities
 - inadequate method of notifying the public of the hazardous vapour cloud
- Recommended that MFG:
 - Create a comprehensive emergency response plan
 - Provide equipment and training to duties assigned to employees in event of an emergency

Ref: Toxic Vapour Cloud Release – Investigation Report, Report 2004-09-I-GA, April 2006, U.S. Chemical Safety and Hazard Investigation Board



The Hazelwood mine fire





Hazelwood Mine Fire

- The Hazelwood mine fire began on 9 February 2014
- The fire was caused by embers spotting into the Hazelwood mine from bushfires burning in close proximity to the mine
- The mine fire burned for 45 days.
- The fire sent smoke and ash over the town of Morwell and surrounding areas for much of that time.
- It was the largest and longest burning mine fire that has occurred in the Latrobe Valley to date
- The Inquiry made a number of findings
- The Inquiry identified eighteen recommendations to address those findings

- Emergency planning aims to prepare for and mitigate the impacts of an emergency.
- Preparedness requires identifying those circumstances that constitute an emergency for its specific operation and activities
- Responding requires identifying the systems and resources needed to ensure an appropriate response
- Engaging stakeholders potentially affected by the emergency

Emergency Response Plan – Requirements

- Specific to the facility and the major hazards identified in a risk assessment
- Effective in addressing consequences of major incidents
- Developed in consultation with employees, emergency services, industrial neighbours and local council (community)
- Understood by employees, visitors and other people likely to be affected
- Tested, reviewed and updated at appropriate intervals.

Identification of Potential Incidents

- Identify all hazards that might be expected to contribute to an emergency situation
- Consider the full range of activities at the facility
- Conduct hazard and / assessments to develop a list of potential incidents.

- What is effective hazard identification / risk assessment?
- Consequence assessment used to support the understanding of identified major incidents
- Representative set of incidents used in the preparation of a simple and effective plan

- The strategy must outline an operator's philosophy of response to emergencies
- What are the strategic responses that may be considered?
- Level on involvement of on-site personnel
- Strategy depends on the type of incidents identified at site
- Specify the performance required

Emergency Response Plan - Overview

- Emergency response arrangements necessary to either reduce, or eliminate, the major incident.
- Detail procedures, roles and resources that are required to achieve the response.
- Determine how responses will be coordinated, and allocate responsibilities.
- Identify situations where the routine procedures and resources are not sufficient.

Emergency Response Plan – Key Issues

- Emergency responders not adequately consulted when developing plans
- Sites not implementing their plan
- Drills and exercises in particular regarding deployment and use of firefighting equipment
- Not liaising with local community on potential hazards at their site
- Emergency plans not specific to the hazards

Contingency Pre-Plans - Overview

- Documents containing data and information that assist in establishing control and successfully responding to identified incidents
- Pre-plans are developed to prevent response difficulties
- Reduces the related incident safety risks
- Training tool to test systems against the specific requirements of major incidents

- Understand characteristics of major incidents requiring a CPP
- Develop CPP templates to outline the information required to be captured
- Develop a consolidated list of major incidents requiring contingency preplans
- Collate details on major incident

CPP for a Jet Fire in LPG Storage Area

SITE	A CONTINGENCY PRE-PLAN		REF NUMBER	PP-01	
Plant Area:	A3 - LPG Storage Area				
Equipment No.:	V101 - LPG Storage Bullet				
Incident Title:	Jet fire resulting from a pressurised release of LPG from Storage Tank				
	PRODUCT & INCIDENT DE	ETAILS	3		
Typical Product:	LPG	Flash Point (°C): -104			
Product Components:	100 % Propane	Est. Isolatable Inventory (kg): 20,000			
Description:	Scenario represents a release from the LPG Storage Bullets. Applicable to each bullet in the storage area.				
	ISOLATION				
Process Isolation:	The area can be isolated via the following ESD hand switches: V-101 LPG Storage Bullet ESD in the control room (HS-200) and local push buttons adjacent to the control room (HS-2001). The key isolation valves on inlet (MLV-30) and outlet (MLV-300).				
	BLOWDOWN				
Blowdown:	No liquid blowdown				

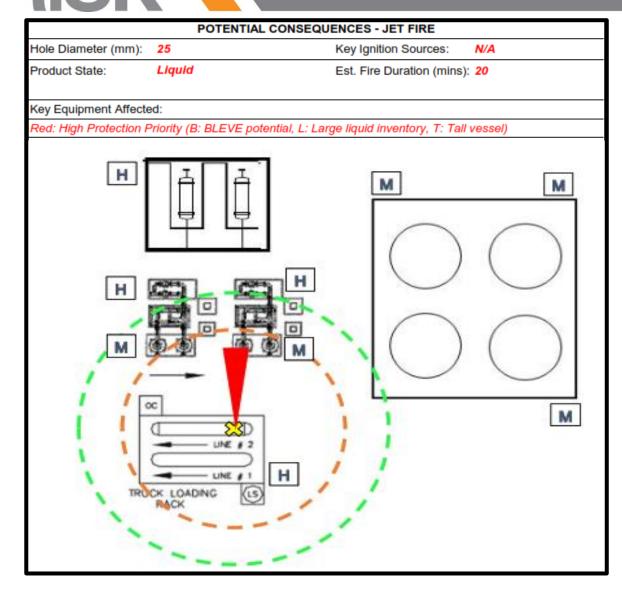
Description of the major incident and location

Product and incident details

Isolation and blowdown steps

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CPP for a Jet Fire in LPG Storage Area



Consequences of the major incident

Graphical representation of the consequences of the major incident and equipment layout

High Protection Priority Equipment	М	Monitor with two hydrants heads
Release Location	MF	Foam monitor with two hydrant heads
	Н	Hydrant with two heads

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CPP for a Jet Fire in LPG Storage Area: Response Requirements

FIX	ED FIRE FIGH	ITING EQUIPMENT IN VICINITY		
Fire Hydrants:	4	Deluge Systems (Total): 1		
Fixed Fire Monitors:	5	Deluge Systems (Detail): V102 LPG Bullet		
Foam / Water Monitors:	-			
Detail:	Deluge system on V-102 LPG Bullet requires 500 L/min			
ADDITIO	NAL FIRE EQ	UIPMENT / RESOURCES REQUIRED		
Portable Monitors:	1	Emergency Response Vehicles:	1	
Foam Cannons:		Emergency Service Officers:	1	
64 mm x 30 m Hoses:	4	Advanced Fire Fighters:	-	
Supplementary Hoses:	2	SCBA:		
38 mm x 30 m Hoses:	-			
38 mm Branches:	-			
Other:				
	FOAM AND	WATER REQUIREMENTS		
Impingement Water Req. (L/mir	n) 2,000	Water Req. (L/min):	5,000	
Cooling Water Req. (L/min):	1,000	Water Volume Req. (L):	600,000	
Deluge Water Req. (L/min):	800	Water Volume Available (L):	800,000	
Supplementary Water Req. (L/min):	1,200			
	CON	TAINMENT DETAILS		
Drainage Details:	Drains to on-site sump, which is isolated from the town stormwater system			
Containment Capacity (m3):	1,000			

Fixed fire-fighting equipment

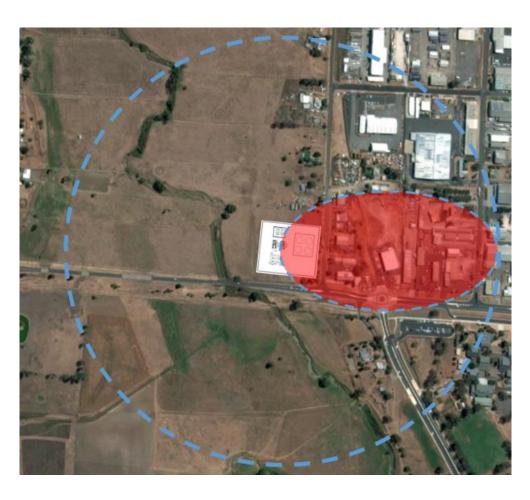
Additional fire equipment and resources

Foam and water requirements

Containment details

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CPP for a Toxic Release



- Lists consequence impact to toxic criteria of varying severity (i.e. ERPGs, AEGLs)
- Response strategy to mitigate the release
- Identification of key locations on-site
- Identification of key off-site populations

Consultation with Emergency Services Authorities on the EM Strategy

- Consult emergency services within the jurisdiction
- Emergencies services must be involved in the preparation and acceptance of the plan
- Responders must know and understand the hazards
- Constant liaising with key emergency services personnel is essential to ensuring individuals are aware of their roles and responsibilities
- Joint training and emergency drills exercises

Consultation with Neighbours

- Identify the neighbours requiring consultation
- Industrial neighbours that may be impacted and or can assist
- Residential neighbours
 - Houses
 - Vulnerable populations

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Testing of the Emergency Response Plan

- Test the plan
- Emergency services, adjacent facilities, the local council and nearby residents should be involved in major testing exercises.
- Emergency response personnel must be trained correctly in the use of developed CPP

- Develop a plan that demonstrates a preparedness to respond to site specific emergencies
- Contents of the plan need to address the key requirements outline in legislation
- CPP are developed to detail the specific requirements of the identified major incidents
- Stakeholder consultation is vital to ensure correct response to the incident
- Training exercises are important in building experience in response personnel to minimise potential for delay or mistakes



Summary



Ref: Williams Geismar Olefins Plant - Reboiler Rupture and Fire Geismar, Louisiana - Case Study Report No. 2013-03-I-LA, U.S. Chemical Safety and Hazard Investigation Board



